



Dart Aerospace Ltd.
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D4148-1
Job Sheet 171513



⑦

Part No: D4148-1

Job Qty: 30 ea

Part Name: Crosstube Lug Plate, Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/12/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV E SHEET 1 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.10.29 as per revC DD verf:EC
IPP REV:C 11.03.02 AS PER DWG REV.D DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	2/10/18	2/10/18	0.00	0.00	Start Up Waterjet		SC 18/02/04
100	Waterjet	30 pcs	2/12/18	2/12/18	0.06	6.47	Waterjet1		SC 18/02/04
110	QC	30 pcs	2/12/18	2/12/18	0.00	0.00	QC2 Waterjet-3		SC 18/02/04
120	QC	30 pcs	2/12/18	2/12/18	0.00	0.00	QC8-4		38
150	Packaging	30 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3		FEB 06 2018 Wk
160	QC21-SA	30 Ea	2/12/18	2/12/18	0.00	0.00	QC21		

DAS
21
9-88

FEB 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	10.8210 sf (.3607 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	11 <i>107</i>	57	0

503211

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fwd Crosstube Lug Plate	0.129Inches + 0.005 - 0.001	0.134 0.128	<i>0.170</i>	
2	Fwd Crosstube Lug Plate	0.191Inches + 0.005 - 0.001	0.196 0.190	<i>0.192</i>	
3	Fwd Crosstube Lug Plate	0.380Inches + 0.006 - 0.001	0.386 0.379	<i>0.380</i>	
4	Fwd Crosstube Lug Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	<i>0.258</i>	
5	Fwd Crosstube Lug Plate	0.500Inches + 0.008 - 0.001	0.508 0.499	<i>0.501</i>	
6	Fwd Crosstube Lug Plate	0.940Inches ± 0.030	0.970 0.910	<i>0.941</i>	
7	Fwd Crosstube Lug Plate	4.470Inches ± 0.030	4.500 4.440	<i>4.472</i>	



S038815



Crosstube Lug Plate, Fwd

PART NO: D4148-1
Original Serial #: S038815
Revision:
Operation:
Change No:

Start up Operation 02/04/18

Job No: 171513

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8	Fwd Crosstube Lug Plate	0.750Inches ± 0.010	0.760 0.740	0,754
9	Fwd Crosstube Lug Plate	8.470Inches ± 0.030	8.500 8.440	8,472
10	Fwd Crosstube Lug Plate	8.096Inches ± 0.010	8.106 8.086	8,094
11	Fwd Crosstube Lug Plate	5.430Inches ± 0.030	5.460 5.400	5,429
12	Fwd Crosstube Lug Plate	5.197Inches ± 0.010	5.207 5.187	5,198
13	Fwd Crosstube Lug Plate	4.733Inches ± 0.010	4.743 4.723	4,735
14	Fwd Crosstube Lug Plate	0.310Inches ± 0.010	0.320 0.300	0,312
15	Fwd Crosstube Lug Plate	0.750Inches ± 0.010	0.760 0.740	0,754
16	Fwd Crosstube Lug Plate	0.375Inches ± 0.010	0.385 0.365	0,377
17	Fwd Crosstube Lug Plate	1.840Inches ± 0.030	1.870 1.810	1,845
18	Fwd Crosstube Lug Plate	0.920Inches ± 0.030	0.950 0.890	0,922
19	Fwd Crosstube Lug Plate	3.000Inches ± 0.010	3.010 2.990	3,000
20	Fwd Crosstube Lug Plate	0.750Inches ± 0.010	0.760 0.740	0,752
21	Fwd Crosstube Lug Plate	0.625Inches ± 0.010	0.635 0.615	0,628
22	Fwd Crosstube Lug Plate	1.982Inches ± 0.010	1.992 1.972	1,984
23	Fwd Crosstube Lug Plate	0.991Inches ± 0.010	1.001 0.981	0,994
24	Fwd Crosstube Lug Plate	0.770Inches ± 0.030	0.800 0.740	0,773
25	Fwd Crosstube Lug Plate	1.540Inches ± 0.030	1.570 1.510	1,544
26	Fwd Crosstube Lug Plate	2.470Inches ± 0.030	2.500 2.440	2,472
27	Fwd Crosstube Lug Plate	0.820Inches ± 0.030	0.850 0.790	0,822
28	Fwd Crosstube Lug Plate	3.570Inches ± 0.030	3.600 3.540	3,575
29	Fwd Crosstube Lug Plate	1.230Inches ± 0.030	1.260 1.200	1,234
30	Fwd Crosstube Lug Plate	0.730Inches ± 0.030	0.760 0.700	0,732
31	Fwd Crosstube Lug Plate	0.125Inches ± 0.010	0.135 0.115	0,115
32	Fwd Crosstube Lug Plate	0.252Inches + 0.005 - 0.000	0.255 0.252	0,253